

Lagrange's and Newton's divided difference interpolation –Newton's forward and backward difference interpolation - Approximation of derivatives using interpolation polynomials - Numerical integration using Trapezoidal and Simpson's 1/3 rules.

**UNIT V NUMERICAL SOLUTION OF ORDINARY
 DIFFERENTIAL EQUATIONS**

9 + 3

Taylor's series method - Euler's method - Modified Euler's method - Fourth order Runge-Kutta method for solving first and second order equations - Milne's predictor-corrector methods for solving first order equations - Finite difference methods for solving second order equation.

L = 45 T = 15 TOTAL = 60 PERIODS

TEXT BOOKS

1. R.A. Johnson and C.B. Gupta, "Miller and Freund's Probability and Statistics for Engineers", Pearson Education, Asia, 7th edition, 2007 (For units 3, 4 and 5).
2. Grewal, B.S. and Grewal, J.S., "Numerical methods in Engineering and Science", 6th Edition, Khanna Publishers, New Delhi, 2004.

REFERENCES:

1. R.E. Walpole, R.H. Myers, S.L. Myers, and K Ye, "Probability and Statistics for Engineers and Scientists", Pearson Education, Asia, 8th edition, 2007.
2. M.R. Spiegel, J. Schiller and R.A. Srinivasan, "Schaum's Outlines Probability and Statistics", Tata McGraw Hill edition, 2004.
4. Chapra, S. C and Canale, R. P. "Numerical Methods for Engineers", 5th Edition, Tata McGraw-Hill, New Delhi, 2007.
5. Gerald, C. F. and Wheatley, P. O., "Applied Numerical Analysis", 6th Edition, Pearson Education Asia, New Delhi, 2006.

UNIT I CONDUCTION**11+3**

Basic Concepts – Mechanism of Heat Transfer – Conduction, Convection and Radiation – Fourier Law of Conduction - General Differential equation of Heat Conduction — Cartesian and Cylindrical Coordinates – One Dimensional Steady State Heat Conduction – Conduction through Plane Wall, Cylinders and Spherical systems – Composite Systems – Conduction with Internal Heat Generation – Extended Surfaces – Unsteady Heat Conduction – Lumped Analysis – Use of Heislers Chart.

UNIT II CONVECTION**10+3**

Basic Concepts –Heat Transfer Coefficients – Boundary Layer Concept – Types of Convection – Forced Convection – Dimensional Analysis – External Flow – Flow over Plates, Cylinders and Spheres – Internal Flow – Laminar and Turbulent Flow – Combined Laminar and Turbulent – Flow over Bank of tubes – Free Convection – Dimensional Analysis – Flow over Vertical Plate, Horizontal Plate, Inclined Plate, Cylinders and Spheres.

UNIT III PHASE CHANGE HEAT TRANSFER AND HEAT EXCHANGERS**9+3**

Nusselts theory of condensation-pool boiling, flow boiling, correlations in boiling and condensation. Types of Heat Exchangers – Heat Exchanger Analysis – LMTD Method and NTU - Effectiveness – Overall Heat Transfer Coefficient – Fouling Factors.

UNIT IV RADIATION**8+3**

Basic Concepts, Laws of Radiation – Stefan Boltzman Law, Kirchoffs Law –Black Body Radiation –Grey body radiation -Shape Factor Algebra – Electrical Analogy – Radiation Shields –Introduction to Gas Radiation

UNIT V MASS TRANSFER**7+3**

Basic Concepts – Diffusion Mass Transfer – Fick's Law of Diffusion – Steady state Molecular Diffusion – Convective Mass Transfer – Momentum, Heat and Mass Transfer Analogy – Convective Mass Transfer Correlations

L = 45 T = 15 TOTAL = 60 PERIODS**TEXT BOOKS**

1. Sachdeva R C, "Fundamentals of Engineering Heat and Mass Transfer" New Age International, 1995.
2. Frank P. Incropera and David P. DeWitt, "Fundamentals of Heat and Mass Transfer", John Wiley and Sons, 1998.

REFERENCE BOOKS

1. Yadav R "Heat and Mass Transfer" Central Publishing House, 1995.
2. Ozisik M.N, "Heat Transfer", McGraw-Hill Book Co., 1994.
3. Nag P.K, " Heat Transfer", Tata McGraw-Hill, New Delhi, 2002
4. Holman J.P "Heat and Mass Transfer" Tata McGraw-Hill, 2000.
5. Kothandaraman C.P "Fundamentals of Heat and Mass Transfer" New Age International, New Delhi, 1998

REFERENCES:

1. Rao, P.N. "Manufacturing Technology", Metal Cutting and Machine Tools, Tata McGraw–Hill, New Delhi, 2003.
2. P.C. Sharma, "A Text Book of Production Engineering", S. Chand and Co. Ltd, IV edition, 1993.
3. Shrawat N.S. and Narang J.S, 'CNC Machines', Dhanpat Rai & Co., 2002.
4. P.N.Rao, 'CAD/CAM Principles and Applications', TATA Mc Craw Hill, 2007.
5. M.P.Groover and Zimers Jr., 'CAD/CAM' Prentice Hall of India Ltd., 2004.
6. Milton C.Shaw, 'Metal Cutting Principles', Oxford University Press, Second Edition, 2005.
7. Rajput R.K, 'Atext book of Manufacturing Technology', Lakshmi Publications, 2007.
8. Philip F.Ostwald and Jairo Munoz, 'Manufacturing Processes and systems', John Wiley and Sons, 9th Edition,2002.
9. Mikell P.Groover, 'Fundamentals of Modern Manufacturing,Materials, Processes and Systems', John Wiley and Sons, 9th Edition,2007.
10. Chapman. W. A. J and S.J. Martin, Workshop Technology, Part III, Viva Books Private Ltd., 1998

ME 2253

ENGINEERING MATERIALS AND METALLURGY

(Common to Mechanical & Automobile)

L T P C

3 0 0 3

OBJECTIVE

To impart knowledge on the structure, properties, treatment, testing and applications of metals and non-metallic materials so as to identify and select suitable materials for various engineering applications.

Review (Not for Exam):

Crystal structure – BCC, FCC and HCP structure – unit cell – crystallographic planes and directions, miller indices – crystal imperfections, point, line, planar and volume defects – Grain size, ASTM grain size number.

UNIT I

CONSTITUTION OF ALLOYS AND PHASE DIAGRAMS

9

Constitution of alloys – Solid solutions, substitutional and interstitial – phase diagrams, Isomorphous, eutectoid, eutectic, peritectic, and peritectoid reactions, Iron – Iron carbide equilibrium diagram. Classification of steel and cast Iron, microstructure, properties and applications.

UNIT II

HEAT TREATMENT

9

Definition – Full annealing, stress relief, recrystallisation and spheroidizing –normalising, hardening and tempering of steel. Isothermal transformation diagrams – cooling curves superimposed on I.T. diagram, CCR - Hardenability, Jominy end quench test – Austempering, martempering – case hardening - carburising, nitriding, cyaniding, carbonitriding, flame and induction hardening.

UNIT III

MECHANICAL PROPERTIES AND TESTING

9

Mechanism of plastic deformation, slip and twinning – Types of fracture – Testing of materials under tension, compression and shear loads – Hardness tests (Brinell, Vickers

and Rockwell), Impact test - Izod and Charpy, Fatigue and creep tests, fracture toughness tests.

UNIT IV FERROUS AND NON FERROUS METALS 9

Effect of alloying elements on steel (Mn, Si, Cr, Mo, V, Ti & W) - stainless and tool steels – HSLA - maraging steels – Cast Irons - Grey, White malleable, spheroidal – Graphite, Alloy cast irons, Copper and Copper alloys - Brass, Bronze and Cupronickel – Aluminum and Al-Cu alloy – precipitation hardening– Bearing alloys.

UNIT V NON-METALLIC MATERIALS 9

Polymers – types of polymer, commodity and engineering polymers – Properties and applications of PE, PP, PS, PVC, PMMA, PET, PC, PA, ABS, PI, PAI, PPO, PPS, PEEK, PTFE Polymers – Urea and Phenol Formaldehydes – Engineering Ceramics – Introduction to Fibre reinforced plastics.

TOTAL : 45 PERIODS

TEXT BOOKS

1. Kenneth G.Budinski and Michael K.Budinski “Engineering Materials” Prentice-Hall of India Private Limited, 4th Indian Reprint 2002.

REFERENCES

1. William D Callister “Material Science and Engineering”, John Wiley and Sons 2007.
2. Raghavan.V “Materials Science and Engineering”, Prentice Hall of India Pvt., Ltd., 2007.
3. Sydney H.Avner “Introduction to Physical Metallurgy” McGraw Hill Book Company, 2007.
4. Dieter G. E., Mechanical Metallurgy, Mc Graw Hill Book Company, 1988.
5. O.P. Khanna , A text book of Materials Science and Metallurgy, Khanna Publishers, 2003.
6. Vijaya. M.S. and G. Rangarajan, Material Science, Tata McGraw-Hill , 2007

ME2254 STRENGTH OF MATERIALS L T P C
(Common to Mechanical, Automobile & Production) **3 1 0 4**

OBJECTIVES

- To gain knowledge of simple stresses, strains and deformation in components due to external loads.
- To assess stresses and deformations through mathematical models of beams, twisting bars or combinations of both.
- Effect of component dimensions and shape on stresses and deformations are to be understood.
- The study would provide knowledge for use in the design courses

UNIT I STRESS STRAIN DEFORMATION OF SOLIDS 12

Rigid and Deformable bodies – Strength, Stiffness and Stability – Stresses; Tensile, Compressive and Shear – Deformation of simple and compound bars under axial load – Thermal stress – Elastic constants – Strain energy and unit strain energy – Strain energy in uniaxial loads.

UNIT II BEAMS - LOADS AND STRESSES**12**

Types of beams: Supports and Loads – Shear force and Bending Moment in beams – Cantilever, Simply supported and Overhanging beams – Stresses in beams – Theory of simple bending – Stress variation along the length and in the beam section – Effect of shape of beam section on stress induced – Shear stresses in beams – Shear flow

UNIT III TORSION**12**

Analysis of torsion of circular bars – Shear stress distribution – Bars of Solid and hollow circular section – Stepped shaft – Twist and torsion stiffness – Compound shafts – Fixed and simply supported shafts – Application to close-coiled helical springs – Maximum shear stress in spring section including Wahl Factor – Deflection of helical coil springs under axial loads – Design of helical coil springs – stresses in helical coil springs under torsion loads

UNIT IV BEAM DEFLECTION**12**

Elastic curve of Neutral axis of the beam under normal loads – Evaluation of beam deflection and slope: Double integration method, Macaulay Method, and Moment-area Method – Columns – End conditions – Equivalent length of a column – Euler equation – Slenderness ratio – Rankine formula for columns

UNIT V ANALYSIS OF STRESSES IN TWO DIMENSIONS**12**

Biaxial state of stresses – Thin cylindrical and spherical shells – Deformation in thin cylindrical and spherical shells – Biaxial stresses at a point – Stresses on inclined plane – Principal planes and stresses – Mohr's circle for biaxial stresses – Maximum shear stress - Strain energy in bending and torsion.

TUTORIALS 15 TOTAL: 60 PERIODS**TEXT BOOKS**

1. Popov E.P, "Engineering Mechanics of Solids", Prentice-Hall of India, New Delhi, 1997
2. Beer F. P. and Johnston R, "Mechanics of Materials", McGraw-Hill Book Co, Third Edition, 2002.

REFERENCES

1. Nash W.A, "Theory and problems in Strength of Materials", Schaum Outline Series, McGraw-Hill Book Co, New York, 1995
2. Kazimi S.M.A, "Solid Mechanics", Tata McGraw-Hill Publishing Co., New Delhi, 1981.
3. Ryder G.H, "Strength of Materials, Macmillan India Ltd"., Third Edition, 2002
4. Ray Hulse, Keith Sherwin & Jack Cain, "Solid Mechanics", Palgrave ANE Books, 2004.
5. Singh D.K "Mechanics of Solids" Pearson Education 2002.
6. Timoshenko S.P, "Elements of Strength of Materials", Tata McGraw-Hill, New Delhi, 1997.

OBJECTIVE

To enable the students to understand the fundamental concepts of Semi Conductors, Transistors, Rectifiers, Digital Electronics and 8085 Microprocessors

UNIT I SEMICONDUCTORS AND RECTIFIERS 9

Classification of solids based on energy band theory-Intrinsic semiconductors-Extrinsic semiconductors-P type and N type-PN junction-Zener effect-Zener diode characteristics-Half wave and full wave rectifiers -Voltage regulation

UNIT II TRANSISTORS AND AMPLIFIERS 12

Bipolar junction transistor- CB, CE, CC configuration and characteristics-Biasing circuits-Class A, B and C amplifiers- Field effect transistor-Configuration and characteristic of FET amplifier-SCR, Diac, Triac, UJT-Characteristics and simple applications-Switching transistors-Concept of feedback-Negative feedback-Application in temperature and motor speed control.

UNIT III DIGITAL ELECTRONICS 9

Binary number system - AND, OR, NOT, NAND, NOR circuits-Boolean algebra-Exclusive OR gate - Flip flops-Half and full adders-Registers-Counters-A/D and D/A conversion.

UNIT IV 8085 MICROPROCESSOR 9

Block diagram of microcomputer-Architecture of 8085-Pin configuration-Instruction set-Addressing modes-Simple programs using arithmetic and logical operations.

UNIT V INTERFACING AND APPLICATIONS OF MICROPROCESSOR 6

Basic interfacing concepts - Interfacing of Input and Output devices-Applications of microprocessor Temperature control, Stepper motor control, traffic light control.

TOTAL : 45 PERIODS**TEXT BOOKS**

1. Milman and Halkias, "Integrated Electronics", Tata McGraw-Hill publishers, 1995.
2. Ramesh Goankar, "Microprocessor Architecture", Programming and Applications with 8085, Wiley Eastern, 1998.

REFERENCES

1. Malvino and Leach, "Digital Principles and Applications", Tata McGraw-Hill, 1996
2. Mehta V.K, "Principles of Electronics", S. Chand and Company Ltd., 1994
3. Douglas V.Hall, "Microprocessor and Interfacing", Programming and Hardware, Tata McGraw-Hill, 1999.
4. Salivahanan S, Suresh Kumar N, Vallavaraj A, "Electronic Devices and Circuits" First Edition, Tata McGraw-Hill, 1999.

OBJECTIVE

To give a practical hands on exposure to students in the various metal cutting operations using commonly used machine tools

EXERCISES

1. Two or More Measurements in Metal Cutting Experiment (Example: Shear Angle, Cutting Force, Tool Wear etc.)
2. One or More Exercises in Shaper, Slotter, Planner, Drilling, Milling Machines (Example: Round to Square, Dovetail in shaper, Internal keyway cutting in Slotter, Round to square in Planner, Drilling, reaming and tapping in Drilling machine, Gear Milling and Keyway milling in Milling machine.)
3. Two or More Exercises in Grinding / Abrasive machining (Example: Surface Grinding, Cylindrical Grinding.)
4. Two or More Exercises in Assembly of Machined Components for different fits. (Example: Parts machined using Lathes, Shapers, Drilling, Milling, and Grinding Machines etc.)
5. One or More Exercises in Capstan or Turret Lathes
6. One or More Exercises in Gear Machining (Example: Gear Milling, Gear Hobbing etc.)

LIST OF EQUIPMENT

(For a batch of 30 students)

1.	Centre Lathes	-	2 Nos.
2.	Turret and Capstan Lathes	-	1 No
3.	Horizontal Milling Machine	-	1 No
4.	Vertical Milling Machine	-	1 No
5.	Surface Grinding Machine	-	1 No.
6.	Cylindrical Grinding Machine	-	1 No.
7.	Shaper	-	2 Nos.
8.	Slotter	-	1 No.
9.	Planner	-	1 No.
10.	Radial Drilling Machine	-	1 No.
11.	Tool Dynamometer	-	1 No
12.	Gear Hobbing Machine	-	1 No
13.	Tool Makers Microscope	-	1 No

TOTAL: 45 PERIODS

OBJECTIVE

To supplement the theoretical knowledge gained in Mechanics of Solids with practical testing for determining the strength of materials under externally applied loads. This would enable the student to have a clear understanding of the design for strength and stiffness

LIST OF EXPERIMENTS

1. Tension test on a mild steel rod
2. Double shear test on Mild steel and Aluminium rods
3. Torsion test on mild steel rod
4. Impact test on metal specimen
5. Hardness test on metals - Brinnell and Rockwell Hardness Number
6. Deflection test on beams
7. Compression test on helical springs
8. Strain Measurement using Rosette strain gauge
9. Effect of hardening- Improvement in hardness and impact resistance of steels.
10. Tempering- Improvement Mechanical properties Comparison
 - (i) Unhardened specimen
 - (ii) Quenched Specimen and
 - (iii) Quenched and tempered specimen.
11. Microscopic Examination of Hardened samples and
 - (i) Hardened and tempered samples.

LIST OF EQUIPMENT

(for a batch of 30 students)

Universal Tensile Testing machine with double shear attachment – 40 Ton Capacity	1
Torsion Testing Machine (60 NM Capacity)	1
Impact Testing Machine (300 J Capacity)	1
Brinell Hardness Testing Machine	1
Rockwell Hardness Testing Machine	1
Spring Testing Machine for tensile and compressive loads (2500 N)	1
Metallurgical Microscopes	3
Muffle Furnace (800 °C)	

TOTAL: 45 PERIODS

OBJECTIVE

- To make the students understand and interpret drawings of machine components so as to prepare assembly drawings either manually and using standard CAD packages.
- To familiarize the students with Indian Standards on drawing practices and standard components.

DRAWING STANDARDS

Code of practice for Engineering Drawing, BIS specifications – Welding symbols, riveted joints, keys, fasteners – Reference to hand book for the selection of standard components like bolts, nuts, screws, keys etc.

2-D DRAWINGS

Limits, Fits – Tolerancing of individual dimensions- Specification of Fits- Manual Preparation of production drawings and reading of part and assembly drawings.

CAD PRACTICE (USING APPLICATION PACKAGES)

Drawing, Editing, Dimensioning, Plotting Commands, Layering Concepts, Hatching, Detailing, Assembly, basic principles of GD&T (geometric dimensioning & tolerancing)

ASSEMBLY DRAWING (MANUAL & USING APPLICATION PACKAGES)

Manual parts drawing and preparation of assembled views given part details for components followed by practicing the same using CAD packages.

Suggested Assemblies:

Shaft couplings – Plummer block – Screw jack- Lathe Tailstock – Universal Joint – Machine Vice – Stuffing box- safety Valves - Non-return valves- Connecting rod -Piston and crank shaft- Multi plate clutch- Preparation of Bill of materials and tolerance data sheet

L=15, P= 45, TOTAL: 60 PERIODS

Use of standard CAD application packages is recommended from the point of view of requirement by industries. However to encourage our national efforts in indigenous development of software packages with focus on open source, students may be encouraged to work with “CollabCAD Software”, developed by:

National Informatics Centre (CAD Group), Govt. of India, A-Block,
C.G.O. Complex, Lodhi Road, New Delhi 110003, 2003”

www.collabcad.com

REFERENCE BOOKS

1. Bhatt.N.D. and Panchal.V.M., “Machine Drawing”, Charotar Publishing House, 388001, 38th Edition, 2003.
2. P.S.G. Design Data Book
3. Luzadder,Warren.J., and Duff, Jon.M. “Fundamentals of Engineering Drawing”, Prentice Hall India Pvt. Ltd., Eastern Economy Edition, Eleventh Edition,

EQUIPMENT NEEDED (FOR A BATCH OF 30 STUDENTS)

- | | | |
|----|-------------------------------|-----------|
| 1. | Computer System | 30 |
| | 17" Graphics Terminal | |
| | Pentium IV Processor | |
| | 80 GB HDD | |
| | 512 MB RAM | |
| | Advanced graphics accelerator | |
| 2. | Laser Printer | 01 |
| 3. | Plotter (A2 size) | 01 |

SOFTWARE

30 seats of latest/recent versions of AutoCAD/CATIA/SOLIDWORKS/SOLID EDGE/NX/PRO-E/COLLABCAD or equivalent software